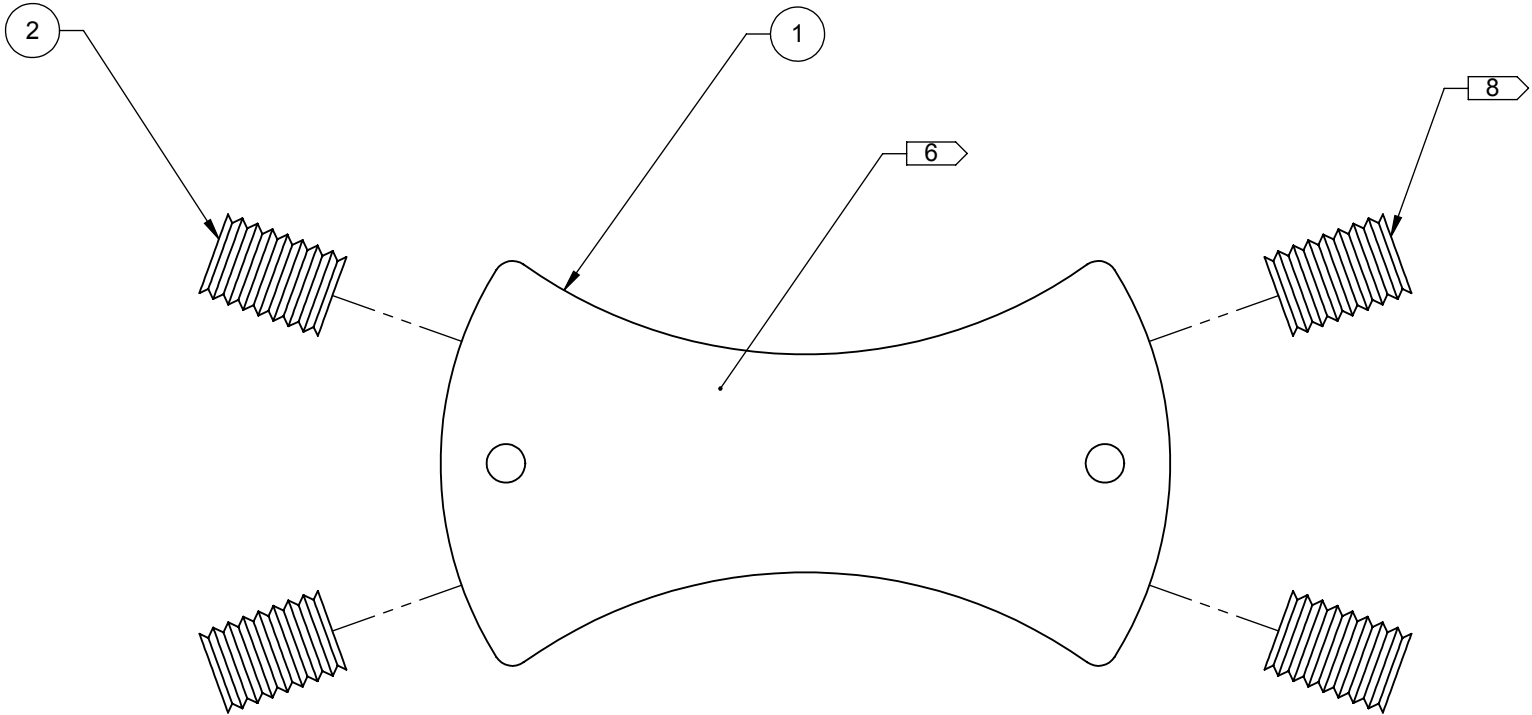


ITEM	QTY -041	P/N	DESCRIPTION
	X	D5101-041	CROSSBOLT SPACER ASSY
1	1	D5101-1	CROSSBOLT SPACER
2	4	MS21209F7-15	HELICOIL, LOCKING



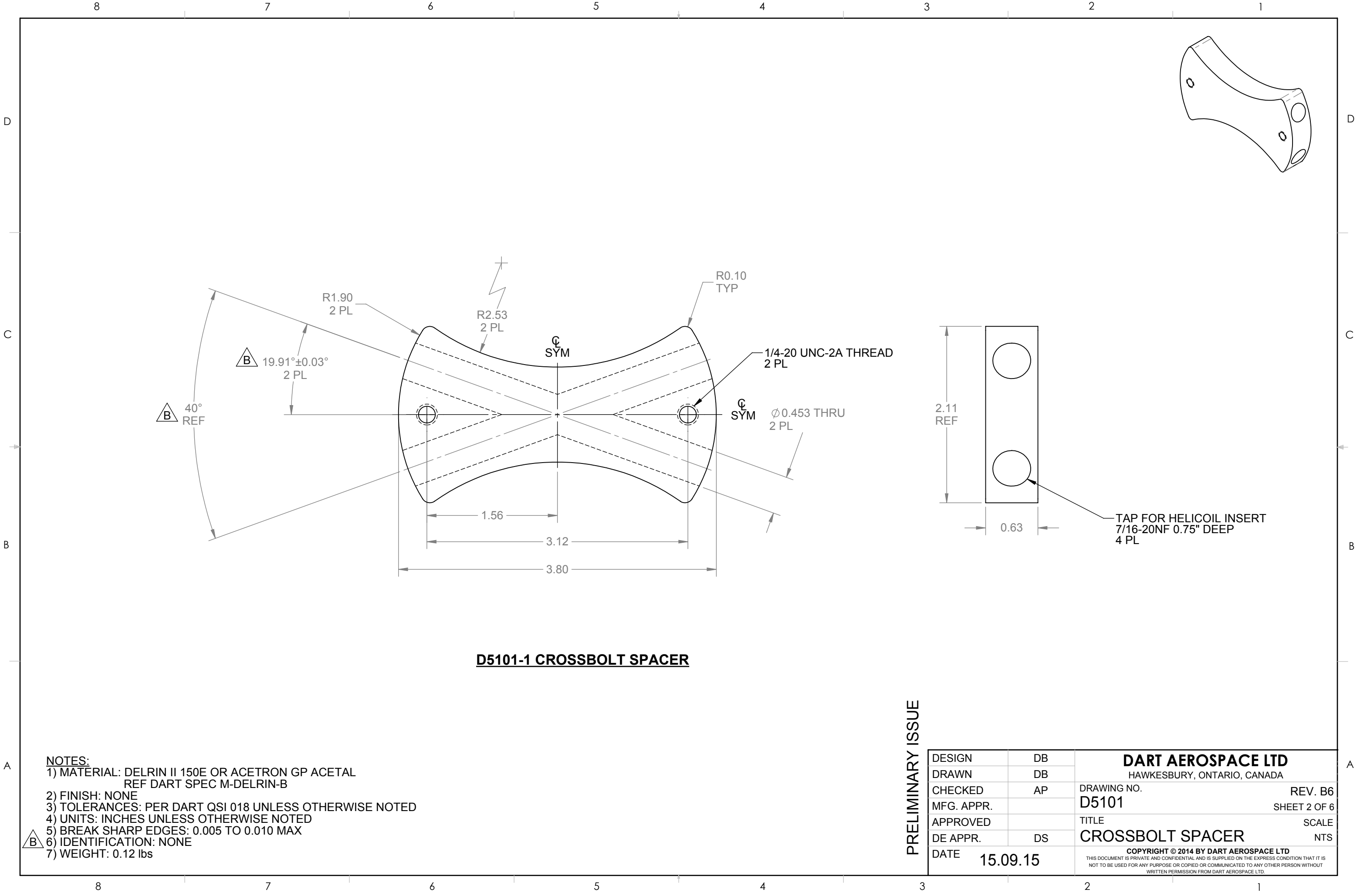
D5101-041 CROSSBOLT SPACER ASSY

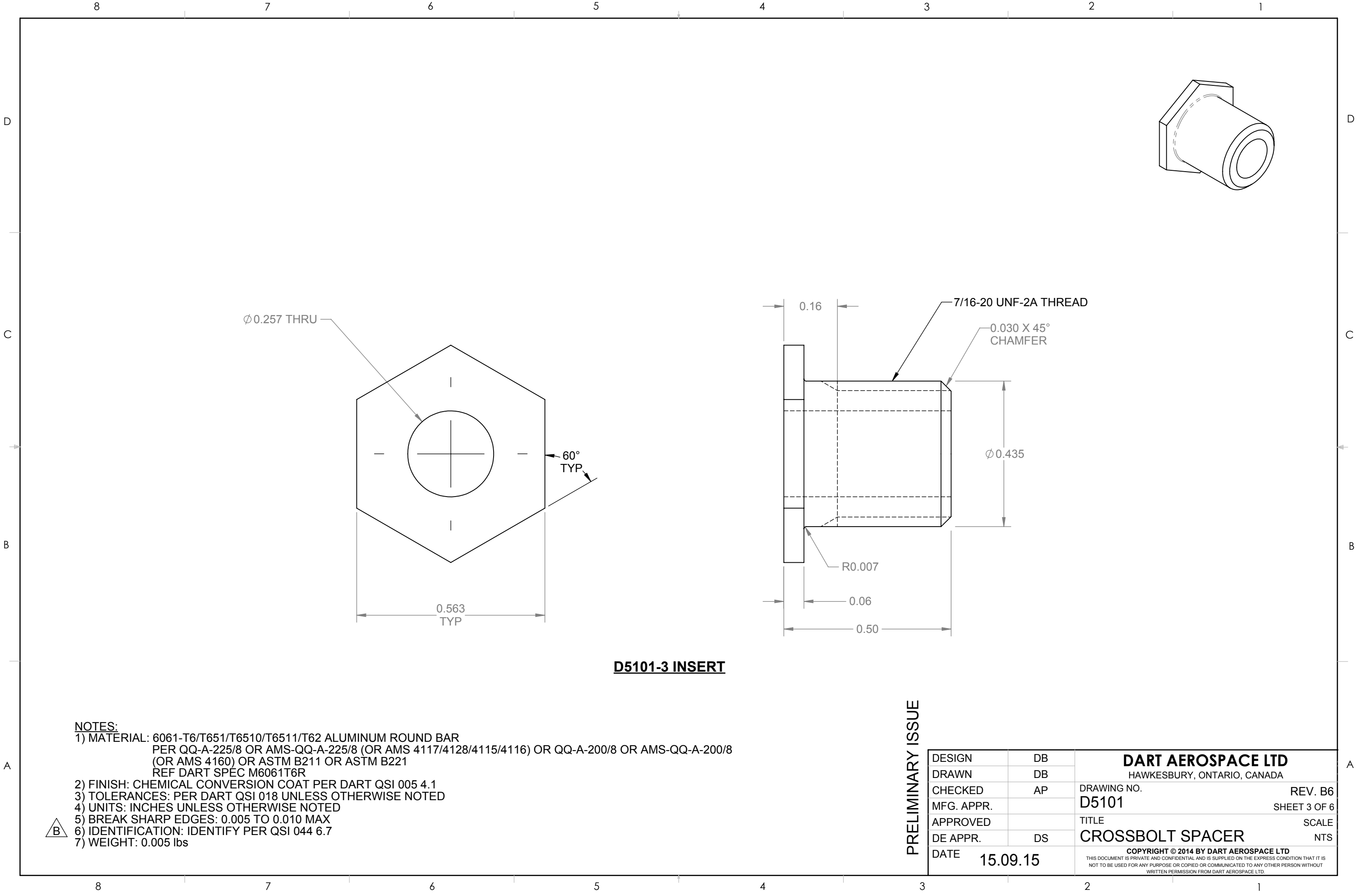
NOTES:

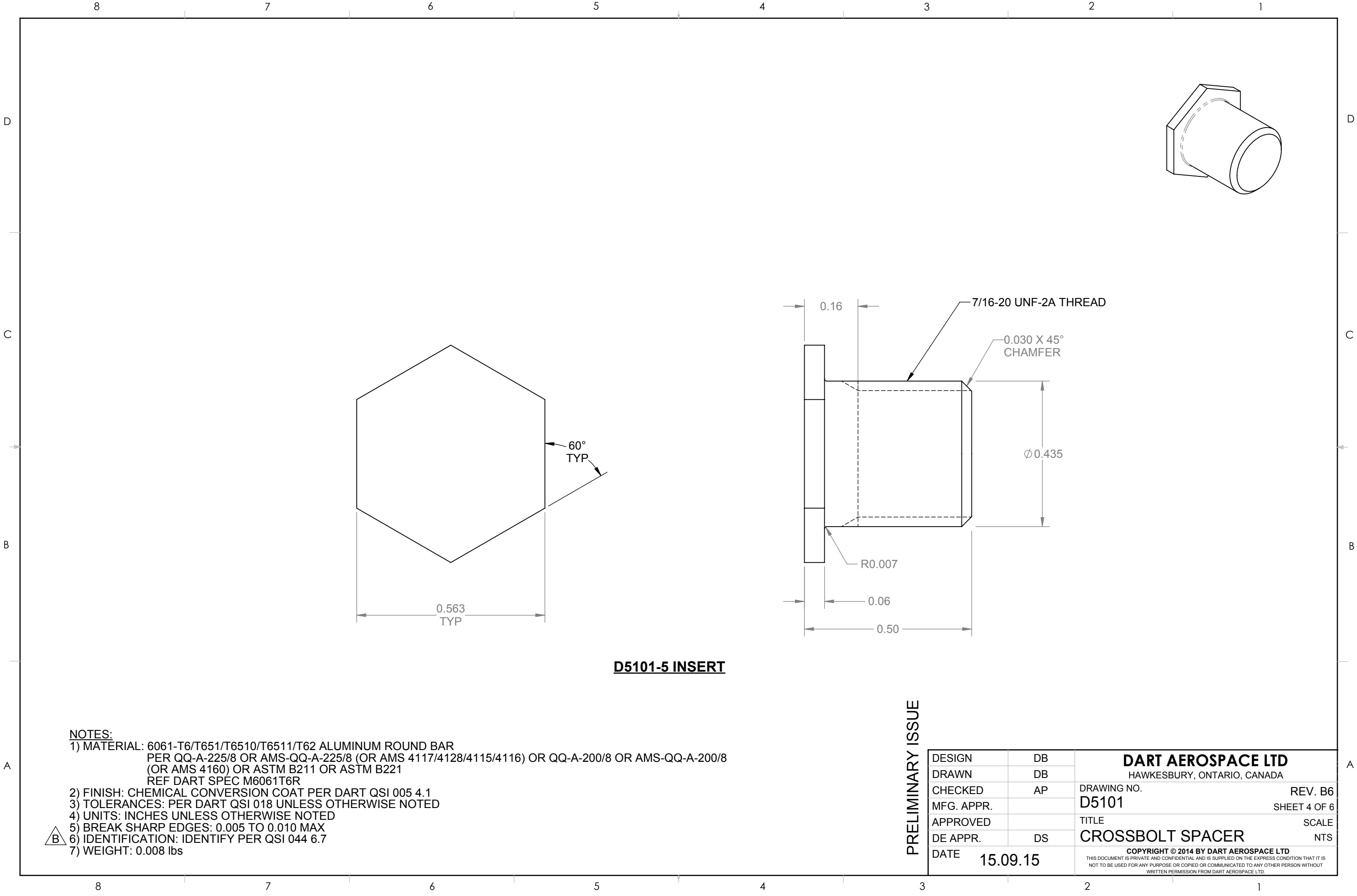
- 1) MATERIAL: N/A
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: IDENTIFY PER QSI 044 6.7
7) WEIGHT: 0.15 lbs
8) INSTALL MS21209F7-15 HELICOIL 0.080" - 0.125" DEEPER THAN ADJACENT ARC SURFACE

PRELIMINARY ISSUE

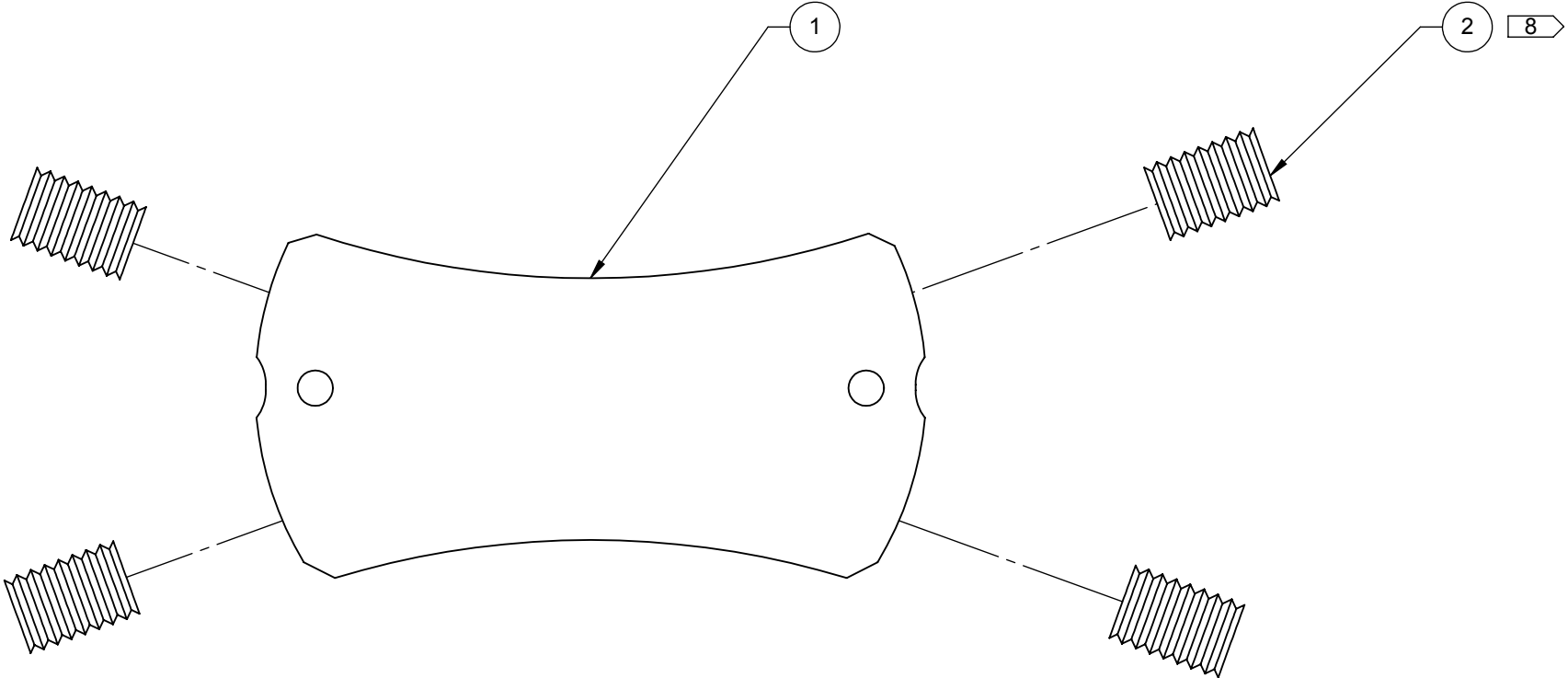
B	REVISE NOTE 6 (ALL SHEETS) & NOTE 8 (SH 1), REVISED HELICOIL ANGLE TO 19.91° WAS 19°, ADD D5101-7/-047 (SH 5&6), REMOVE 0.098 HOLES FROM -1/-7	DB	15.09.15
A	NEW ISSUE	AK	14.08.07
REV.	DESCRIPTION	BY	DATE
DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	DB		
CHECKED	AP	DRAWING NO.	REV. B6
MFG. APPR.		D5101	SHEET 1 OF 6
APPROVED		TITLE	SCALE
DE APPR.	DS	CROSSBOLT SPACER	NTS
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ITEM	QTY -047	P/N	DESCRIPTION
	X	D5101-047	CROSSBOLT SPACER ASSY
1	1	D5101-7	CROSSBOLT SPACER
2	4	MS21209F7-15	HELICOIL, LOCKING

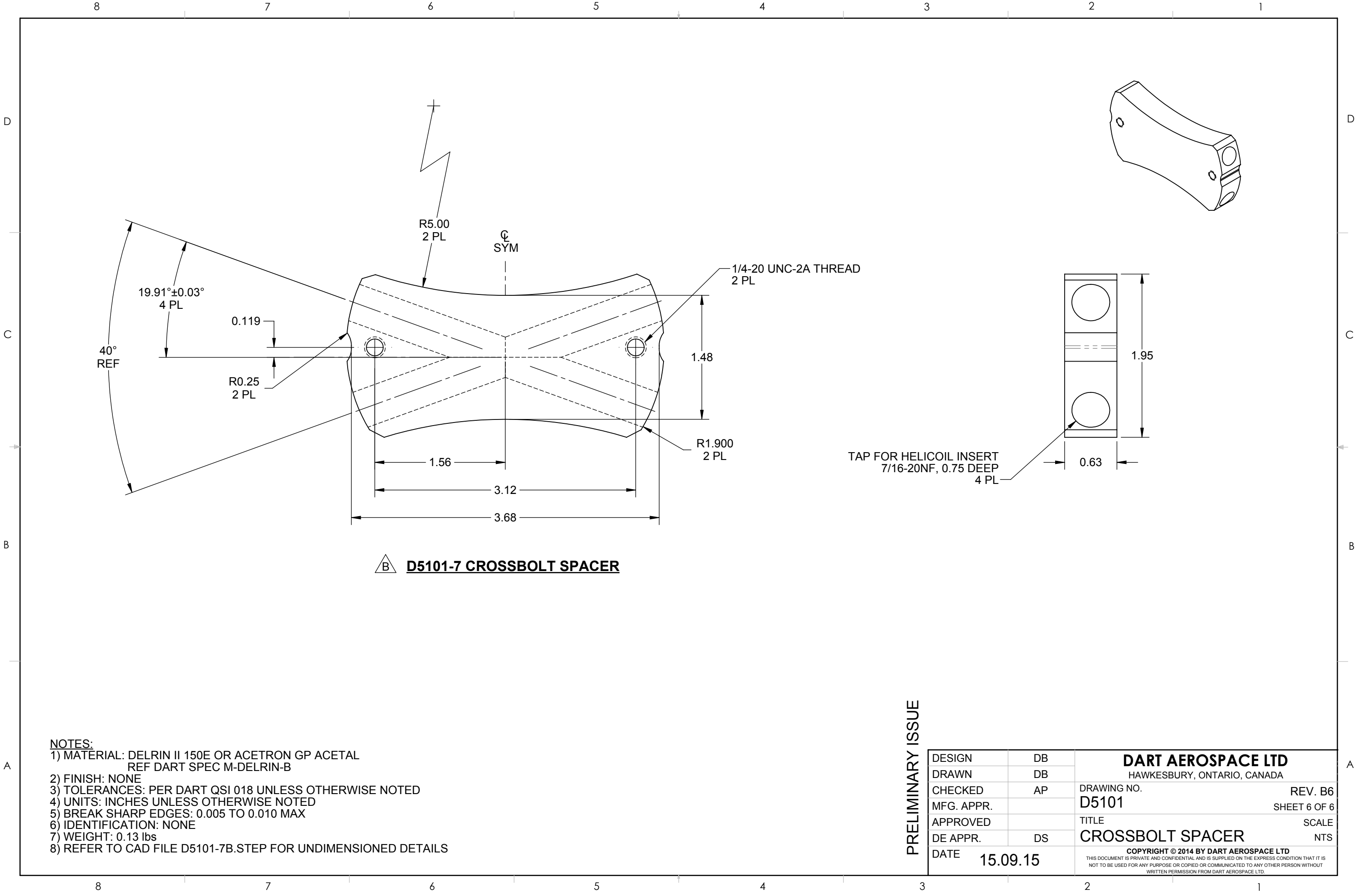


D5101-047 CROSSBOLT SPACER ASSY

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.7
 - 7) WEIGHT: 0.17 lbs
 - 8) INSTALL MS21209F7-15 HELICOIL 0.080" - 0.125" DEEPER THAN ADJACENT ARC SURFACE

PRELIMINARY ISSUE

DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	DB		
CHECKED	AP	DRAWING NO. D5101	REV. B6
MFG. APPR.			SHEET 5 OF 6
APPROVED		TITLE CROSSBOLT SPACER	SCALE
DE APPR.	DS		NTS
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PRELIMINARY ISSUE

DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	DB		
CHECKED	AP	DRAWING NO.	REV. B6
MFG. APPR.		D5101	SHEET 6 OF 6
APPROVED		TITLE	SCALE
DE APPR.	DS	CROSSBOLT SPACER	NTS
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